

CLASS 4 TRAILER HITCH

R3-0517

Toyota Tacoma

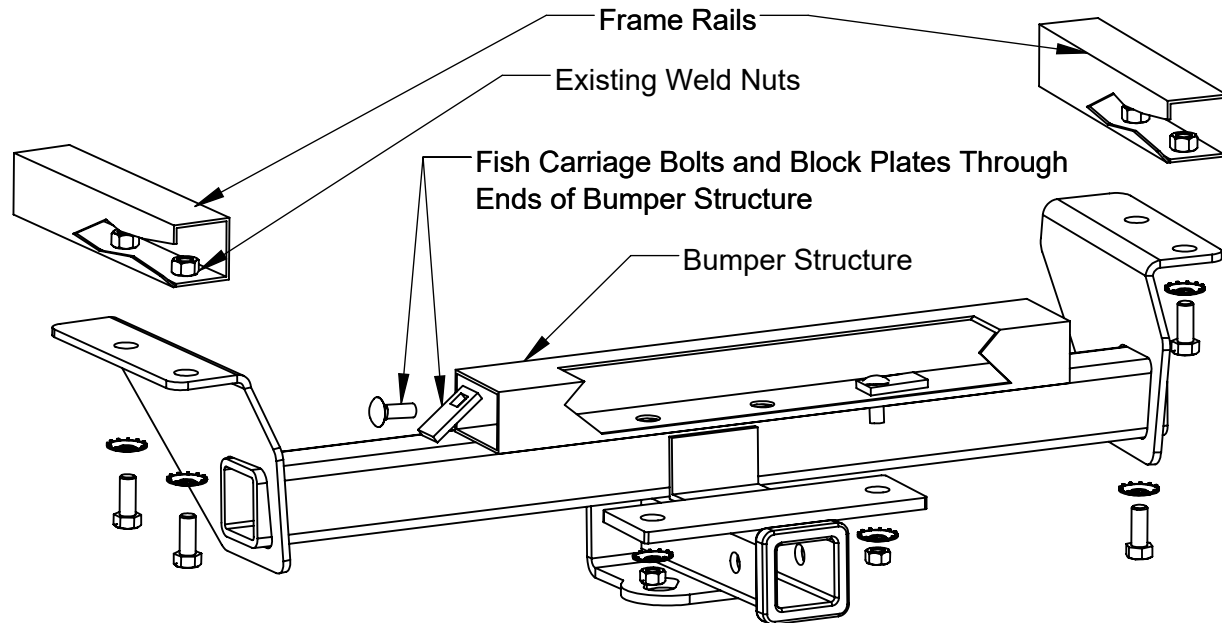
TOOLS REQUIRED:

DRILLS: NONE

WRENCHES: Ratchet, Torque Wrench,
Socket Extension, 19mm, 11/16"

HITCH RATING: 7,000 LBS WEIGHT CARRYING, 700 LBS TONGUE WEIGHT / 8,000 LBS WEIGHT DISTRIBUTING, 800 LBS TONGUE WEIGHT.
WARNING: CONSULT VEHICLE OWNERS MANUAL FOR TOWING RECOMMENDATIONS. DO NOT EXCEED VEHICLE'S RECOMMENDED TOWING CAPACITY. THIS PRODUCT IS DESIGNED FOR TRAILER TOWING ONLY AND SHOULD NOT BE USED FOR ANY OTHER PURPOSE.

NOTE: INSTALL PARTS LOOSELY UNTIL ALL ATTACHMENTS HAVE BEEN MADE TO VEHICLE



1. Using fish wire provided, fish the 7/16-14 carriage bolts and block plates through opening in each end of the bumper structure and down into the mounting holes.
2. Raise the hitch into position using care not to push the carriage bolts back into the bumper structure.
3. Attach the hitch with the (4) M12 x 1.25 x 40mm hex bolts and conical washers provided.
4. Secure the bumper attachments using the 7/16-14 hex nuts and conical washers provided.
5. Using a torque wrench, torque the (4) M12 hex bolts to 68 LB-FT, and torque the (2) 7/16-14 hex nuts to 50 LB-FT

Thank you for purchasing a Rigid Hitch

Hardware Package:

(4) M12 x 1.25 x 40mm hex bolts
(4) 1/2" conical washers
(2) 7/16-14 x 1-3/4" carriage bolts

(2) 1/4 x 1 x 2 offset sq hole plates
(2) 7/16 conical washers
(2) 7/16-14 heavy hex nuts
(1) 7/16 fish wire

GIVE THIS INSTRUCTION SHEET TO VEHICLE OWNER

BOLT TIGHTENING TORQUE (LB-FT)			
BOLT SIZE	TORQUE	BOLT SIZE	TORQUE
3/8"	25 LB FT	8MM	20 LB FT
7/16"	50 LB FT	10MM	38 LB FT
1/2"	60 LB FT	12MM	68 LB FT
3/4"	120 LB FT	14MM	115 LB FT

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR SAE AND VESC REGULATION V-5 FOR CONNECTING DEVICES AND TOWING SYSTEMS. DO NOT MODIFY THIS PRODUCT. INSTALL ONLY ON SPECIFIED VEHICLES IN GOOD CONDITION.

RIGID[®]
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REV.
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