

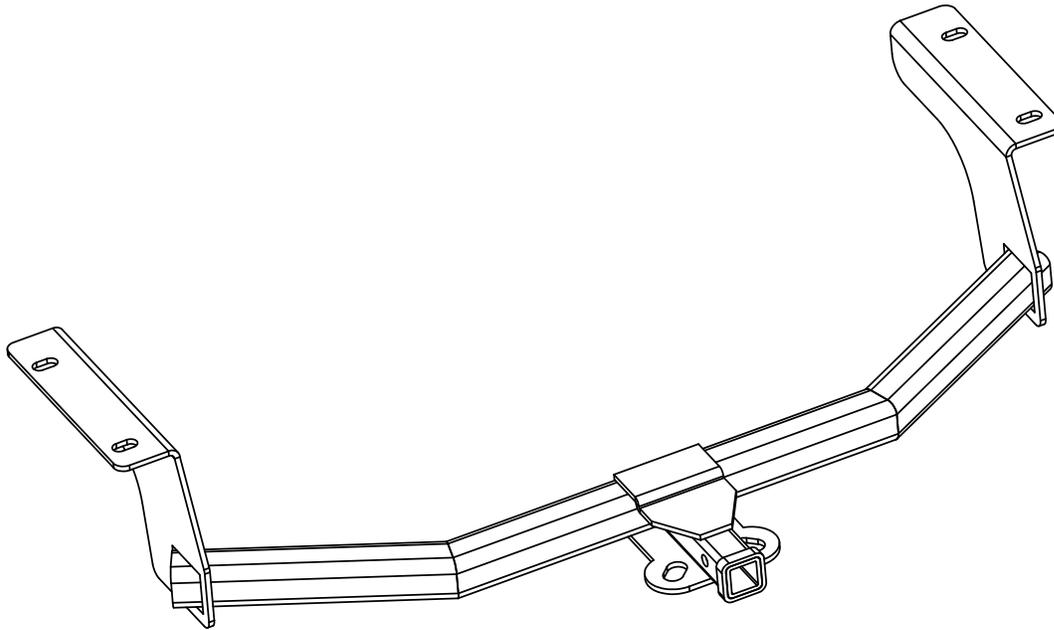
CLASS 2 TRAILER HITCH  
**R2-0380**  
 Toyota Rav 4

TOOLS REQUIRED:  
 DRILLS: NONE  
 WRENCHES: 19mm

3,500 LB GROSS TRAILER WEIGHT, 300 LB TONGUE WEIGHT. WARNING: CONSULT VEHICLE OWNERS MANUAL FOR TOWING RECOMMENDATIONS AND LIMITATIONS. THIS PRODUCT IS DESIGNED FOR TRAILER TOWING ONLY AND SHOULD NOT BE USED FOR ANY OTHER PURPOSE.

**WARNING: USE ONLY RIGID HITCH APPROVED AND MANUFACTURED DRAW BAR INSERT OR WARRANTY WILL BE VOID**

NOTE: INSTALL PARTS LOOSELY UNTIL ALL ATTACHMENTS HAVE BEEN MADE TO VEHICLE



1. Remove tow hook from driver side frame rail if present. Return tow hook and hardware to vehicle owner.
2. Raise hitch into place.
3. Secure hitch with four 12mm bolts provided. Use a conical washer under the head of each bolt.

Thank you for purchasing a Rigid Hitch

TIGHTEN ALL FASTENERS TO THE TORQUE SPECIFICATIONS SHOWN BELOW

Hardware package: (4) M12 x 1.25 x 40mm Hex bolts  
 (4) 1/2" Conical washers  
 (1) R2-0206-S Drawbar kit

GIVE THIS INSTRUCTION SHEET TO VEHICLE OWNER

BOLT TIGHTENING TORQUE (LB-FT)			
BOLT SIZE	TORQUE	BOLT SIZE	TORQUE
3/8"	25 LB FT	8MM	20 LB FT
7/16"	50 LB FT	10MM	38 LB FT
1/2"	60 LB FT	12MM	68 LB FT
3/4"	120 LB FT		

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR SAE AND VESC REGULATION V-5 FOR CONNECTING DEVICES AND TOWING SYSTEMS. DO NOT MODIFY THIS PRODUCT. INSTALL ONLY ON SPECIFIED VEHICLES IN GOOD CONDITION.

**RIGID**<sup>®</sup>  
**HITCH INCORPORATED**  
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 BURNSVILLE, MN 55337

REV.  
 10/06