



1-800-779-2102

Mon – Thurs: 8:00am - 5:00pm | Friday: 8:00am - 4:00pm CST

**INSPECT YOUR PRODUCT FOR DAMAGE & MISSING
PARTS BEFORE PROCEEDING TO INSTALLATION**

PROCEDURE FOR RETURNS OR MISSING HARDWARE

-PLEASE CONTACT THE ORIGINAL POINT OF PURCHASE FOR:
SHIPPING DAMAGE, RETURNS, OR WARRANTY CLAIMS

-CONTACT DEE ZEE DIRECTLY FOR MISSING PARTS OR HARDWARE

WWW.DEEZEE.COM

REGISTER YOUR PRODUCT ONLINE: www.deezee.com/registration

VIEW INSTRUCTIONS ONLINE: www.deezee.com/instructions

⚠ WARNING: Cancer and Reproductive Harm
www.P65Warnings.ca.gov

Operating, servicing, and maintaining a passenger vehicle can expose you to chemicals such as lead, phthalates, engine exhaust, and carbon monoxide that are known to the State of California cause cancer and birth defects or other reproductive harm. To minimize exposure, service your vehicle and its accessories in a well-vented area and wear gloves or wash your hands frequently.



DEE ZEE, INC. WARRANTY AGREEMENT

Dee Zee, Inc. guarantees the original purchaser a limited lifetime warranty against manufacturer defects in materials, workmanship, and design under normal use, excluding damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, improper repairs, spills, vandalism, product neglect, or acts of God.

This warranty applies only to the original purchaser of new product(s) and is limited to the replacement of genuine Dee Zee products. Modification of any kind to Dee Zee products voids all warranty coverage. Warranty does not include electrical components, installation, cost of removal, labor, transportation costs, loss of use, inconvenience, or consequential damages.

WARRANTY COVERAGE - MATERIALS & WORKMANSHIP

LIMITED LIFETIME WARRANTY:

- STAINLESS STEEL: Side Steps, Grill Guards, Bull Bars, Bed Caps, and Side Rails
- ALUMINUM: Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Bed Protection, Side Rails, Invis-A-Racks, and Cab Racks
- PLASTIC: Storage Boxes
- OTHER: Front and Rear Bumpers

THREE-YEAR WARRANTY:

- POWDER-COATED / E-COATED STEEL: Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Cab Racks, Sport Bar Ladder Racks, Cargo Carriers, Mounting Brackets (NX, Rough Step, and Bumper Guards only)
- OTHER: Tailgate Assist, Bed Mats, Floor Mats, Auxiliary Fuel Connection Kits, and All Products Not Otherwise Listed Individually

WARRANTY COVERAGE – FINISH PROTECTION

The finish of all Dee Zee products is covered for one-year (1) from the date of purchase. Dee Zee products have a high quality finish that must be cared for and maintained like any other exposed finish on the vehicle. Protect the finish with non-abrasive automotive wax (e.g. Pure Carnauba) on a regular basis. Applying soaps, polishes, or waxes that contain an abrasive compound may scratch the finish and leave the exposed material susceptible to corrosion.

WARRANTY COVERAGE – COMPONENT PARTS

Operational items such as shocks, latches, hinges, and wear items including, but not limited to, mud flaps, step pads, toolbox tray, end caps, hardware, seals, etc. have a one-year (1) warranty. Replacement component parts can be ordered via credit card (MasterCard or VISA) by calling 1-800-779-2102. All replacement parts are non-returnable and non-refundable.

GPI® FUEL PUMPS & ACCESSORIES

All Great Plains Industries (GPI) products, including transfer tank pumps and fuel meters are covered by GPI's warranty policies. Dee Zee's warranty terms do not apply to GPI products. To submit a warranty claim, please contact GPI at 1-800-835-0113 or visit www.gpi.net.

WARRANTY SUBMISSION PROCEDURE

All warranty claims will be initiated at the place of purchase. The original purchaser will be required to present the original sales receipt with purchase date shown and provide photographs of the defect.

In the event the originally purchased product style is no longer available, Dee Zee will warranty the defective part with a current equivalent. If a comparable product is no longer available, the product would be returned to the store of purchase for a refund or the applicable cost difference can be paid to choose an alternate style.

DISCLAIMER

All products are sold as appearance accessories and should not be relied upon as protection for the vehicle or its occupants in the event of an accident. Vehicles equipped with a supplemental restraints system (air bags) deployed by impact and collision avoidance systems should not be modified in any way. Always consult the vehicle manufacturer if you have any questions regarding supplemental restraint systems and sensors.

Buyer must accommodate front and rear sensors during product installation and assumes all risk should these be tampered, rerouted, severed, or disconnected. This includes disabling visual, audio, or vibration alerts into the cab. Buyer assumes all risk and responsibility for wiring any supplemental auxiliary lights.

Buyer assumes all risk, liability, and cost for the installation and use of Dee Zee products. Dee Zee, Inc. assumes no liability for injury, loss, incidental or consequential damages in the event of an accident.



Thank you for choosing Dee Zee to add function and accessorize your vehicle. Dee Zee has been a staple brand in the truck accessory market since 1977 and we hold a reputation of quality manufacturing based in America's Heartland. Our products are born through careful engineering and backed by industry leading warranty programs. We appreciate the opportunity to serve you and your vehicle!

Review the instruction pages in their entirety to prepare the required tools

Warning: Please check for wiring or other obstructions before drilling any holes in the vehicle. If it is necessary to drill any holes, Dee Zee recommends putting a sealant or rust inhibitory around all holes drilled into the body of the vehicle.

It is the sole responsibility of the vehicle owner to check for tire clearance. It is unlawful and dangerous to ride on any external vehicle step while the vehicle is in motion.

Cleaning: To be entitled to all warranty rights offered with the product, Dee Zee steps need to be cleaned regularly with a mild detergent. Do NOT use abrasive cleaners. For stainless steel products, the application of a high grade automotive wax is recommended.



Dee Zee Cares - Please Recycle

For an electronic version of these instructions visit: www.deezee.com/instructions

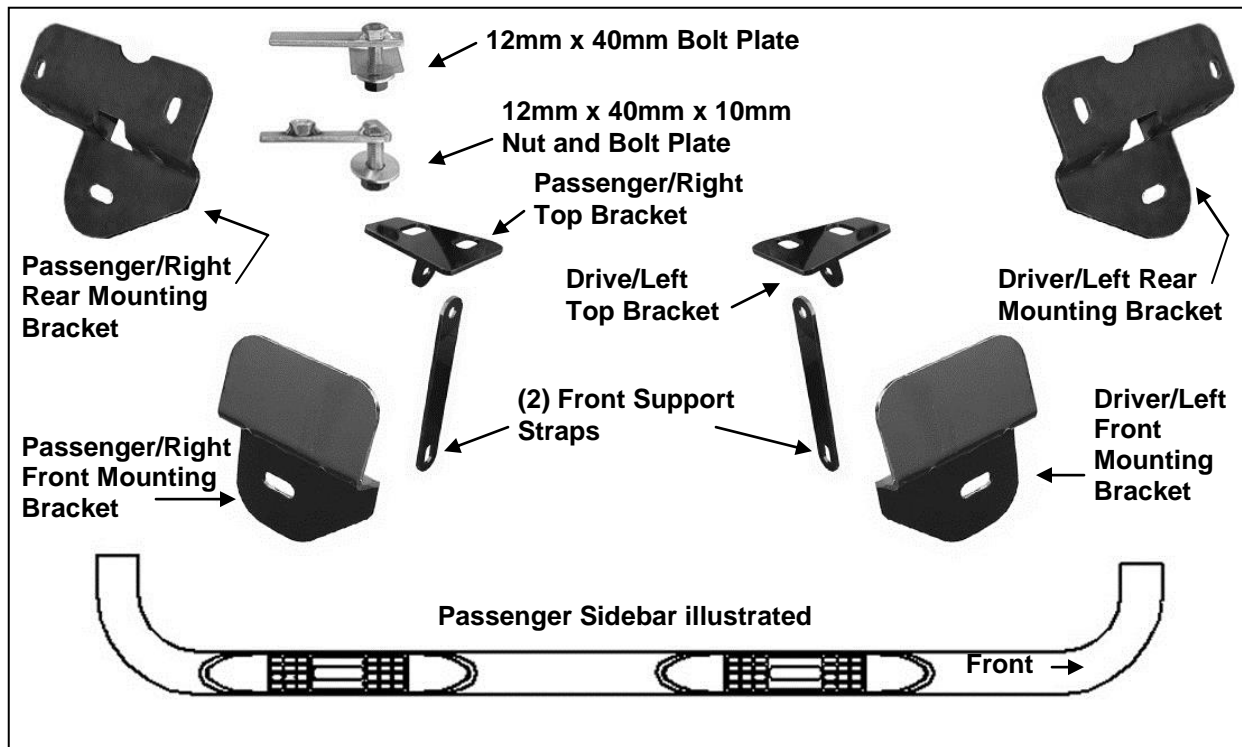
Register your product online: www.deezee.com/registration

(W)
INSTALLATION INSTRUCTIONS
3"/4" BENT END SIDEBARS
09-14 FORD F150 SUPERCREW CAB
PART # DZ 372697/DZ 372699



PARTS LIST:

1	Driver/Left Sidebar	4	1/2" Lock Washers
1	Passenger/Right Sidebar	4	12mm x 32mm OD x 3mm Flat Washers
1	Driver/Left Front Mounting Bracket	4	12mm Lock Washers
1	Passenger/Right Front Mounting Bracket	4	12mm Hex Nuts
2	Support Brackets	4	10-1.50mm x 30mm Hex Bolts
1	Driver/Left Top Mounting Bracket	4	10-1.50mm x 35mm Hex Bolts
1	Passenger/Right Top Mounting Bracket	6	10mm x 30mm OD x 2.5mm Flat Washers
1	Driver/Left Rear Mounting Bracket	8	10mm x 20mm OD x 2mm Flat Washers
1	Passenger/Right Rear Mounting Bracket	8	10mm Lock Washers
2	12mm x 40mm x 10mm Nut and Bolt Plate	6	10mm Hex Nuts
2	12mm x 40mm Bolt Plates	4	8-1.25mm x 30mm Hex Bolts
4	12mm Plastic Retainers	4	8mm x 24mm OD x 2mm Flat Washers (Outer)
2	10mm Plastic Retainers	4	8mm x 16mm OD x 1.6mm Flat Washers (Inner)
4	1/2" x 2" Hex Bolts	4	8mm Lock Washers
4	1/2" x 1-1/4" OD x 3/32" Flat Washers	4	8mm Hex Nuts



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. DRILLING MAY BE REQUIRED. ASSISTANCE RECOMMENDED.
2. Starting at the front of the driver side of the vehicle, remove the two small hex bolts and the metal clips holding the bottom of the fender to the body, (**Figure 1A**). **NOTE:** Use a small flat screwdriver to spread the clip apart for easy removal. Due to body panel misalignment from the factory, it may be necessary to open these holes slightly with a 3/8" drill bit, (**Figure 1B**).
3. Select the driver side front Mounting Bracket. Line up the (2) holes in the pinch weld with the holes in the front Mounting Bracket. Insert (2) 8mm x 30mm Hex Bolts with (2) 8mm x 24mm

OD x 2mm Large Flat Washers up from below and secure with (2) 8mm x 16mm OD x 1.6mm Small Flat Washers, (to clear the bracket), (2) 8mm Lock Washers and (2) 8mm Hex Nuts, **(Figure 2)**. Do not tighten hardware at this time.

4. Next, locate the round and square holes in the floor panel next to the body mount. Select (1) 12mm x 40mm x 10mm Nut and Bolt Plate and thread (1) 12mm Plastic Retainer part way onto it, **(Figure 3A)**. Insert the Nut and Bolt Plate into the square hole in the floor, **(Figure 3B)**. Line up the nut on the Nut and Bolt Plate with the round hole. **IMPORTANT:** The Plastic Retainer is designed to prevent the Bolt Plate from falling into the body cavity and to aid in mounting the Bracket. After inserting, thread the Plastic Retainer down flush against the body panel. **NOTE:** For passenger side installation, temporarily remove the ground strap if interfering with install.
5. Select the driver side Top Bracket. Hold the Top Bracket in place over the Nut and Bolt Plate. Secure the Bracket to the Nut and Bolt Plate with (1) 12mm Flat Washer, (1) 12mm Lock Washer and (1) 12mm Hex Nut, **(Figure 4)**. Rotate the Nut and Bolt Plate to line up the Nut with the remaining hole and thread (1) 10mm x 35mm Hex Bolt, (1) 10mm x 30mm OD Large Flat Washer and (1) 10mm Lock Washer into the Nut, **(Figure 5)**. Do not tighten hardware.
6. Select (1) Support Strap. Bolt the round hole on the Support Strap to the backside of the tab on the Top Bracket with (1) 10mm x 30mm Hex Bolt, (2) 10mm x 20mm x 2mm Small Flat Washers, (1) 10mm Lock Washer and (1) 10mm Hex Nut, **(Figure 6)**. Line up the slotted end of the Support Bracket with the tab on the back of the Mounting Bracket with the Support Strap on the forward facing side of the tab. Bolt the Strap to the tab with (1) 10mm x 30mm Hex Bolt, (2) 10mm x 20mm x 2mm Small Flat Washers, (1) 10mm Lock Washer and (1) 10mm Hex Nut, **(Figure 6)**. Do not tighten hardware at this time.
7. Move toward the rear of the vehicle and remove the tape covering the holes on the inner body panel. Select (1) 12mm Bolt Plate and thread (1) 12mm Plastic Retainer part way onto it, **(Figure 7A)**. Insert the Bolt Plate and Retainer into the rear mounting hole, **(Figure 7B)**, as described in **Step 4**.
8. Hang the driver side Rear Mounting Bracket from the Bolt Plate and secure it with the included (1) 12mm Lock Washer, (1) 12mm Flat Washer, and (1) 12mm Hex Nut, **(Figure 7B)**. Insert (1) 10mm x 35mm Hex Bolt, (1) 10mm x 30mm OD Large Flat Washer with (1) 10mm Plastic Retainer into the hole at the rear of the Mounting Bracket from the outside-in, **(Figures 8A & 8B)**. **NOTE:** The Plastic Retainer is intended to protect the outer painted surface of the body. Thread the Plastic Retainer onto the Hex Bolt so that it is between the 10mm Large Flat Washer and the body. Secure the Bracket with (1) 10mm Lock Washer, (1) 10mm x 30mm Large Flat Washer and (1) 10mm Hex Nut. Do not tighten hardware at this time.
9. Attach the Sidebar to the Mounting Brackets using the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Flat Washers, and (2) 1/2" Lock Washers, **(Figure 9)**. Do not tighten hardware at this time.
10. Align the Sidebar and adjust as required. Once properly aligned, tighten all hardware.
11. Repeat Steps 2 - 10 for passenger Sidebar installation. **NOTE:** Once passenger side installation is completed, reinstall the ground strap next to the mounting holes for the front Mounting Bracket as removed in **Step 4**.
12. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

Driver Side Installation Pictured

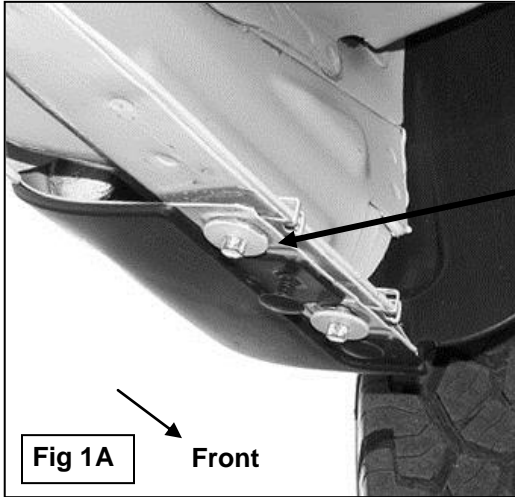


Fig 1A Front

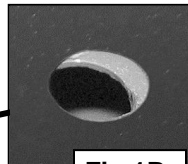
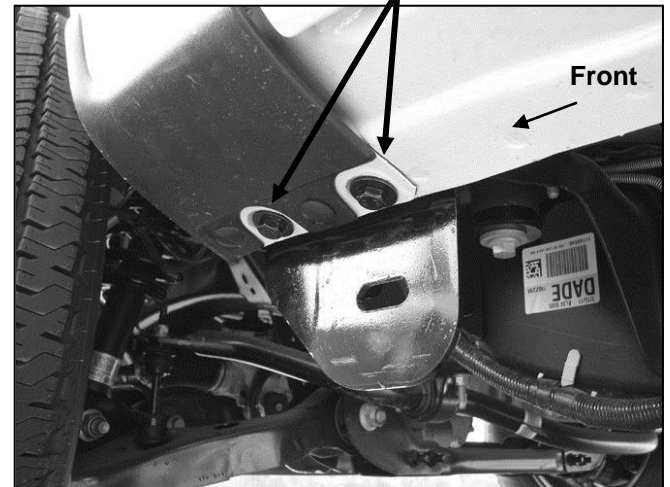


Fig 1B

- (2) 8mm x 30mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm x 24mm Large Flat Washers (outer)
- (2) 8mm x 16mm Small Flat Washers (inner against Bracket)
- (2) 8mm Hex Nuts



(Fig 2) Driver side front Mounting Bracket pictured

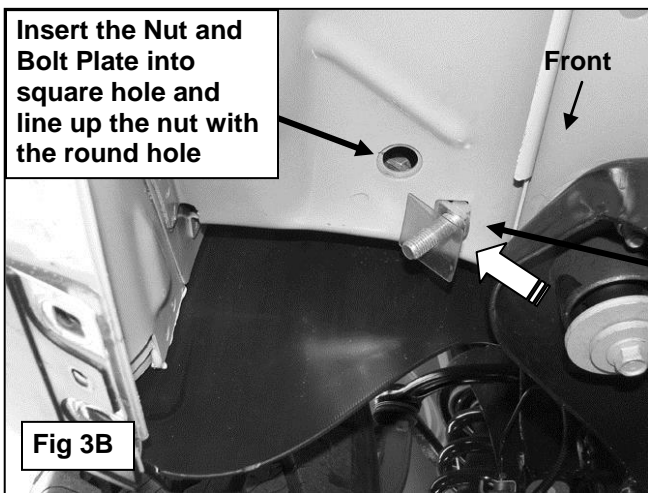


Fig 3B

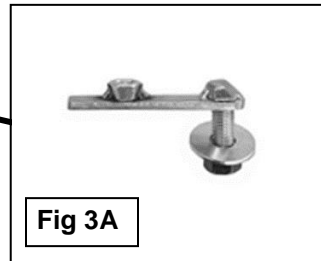


Fig 3A

- (1) 10mm x 35mm Hex Bolt
- (1) 10mm Large Flat Washer
- (1) 10mm Lock Washer

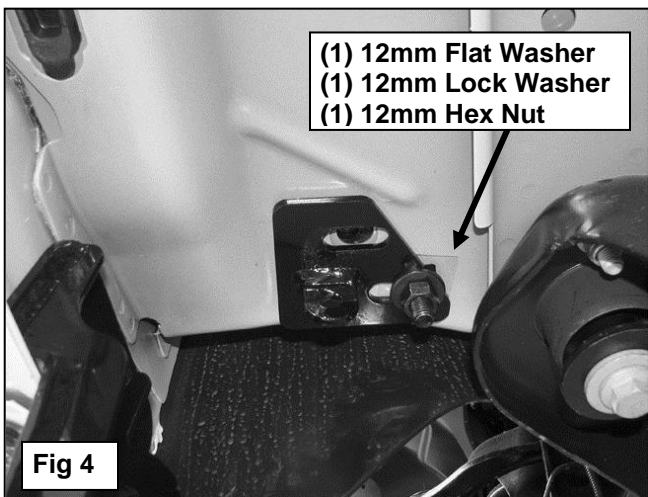


Fig 4

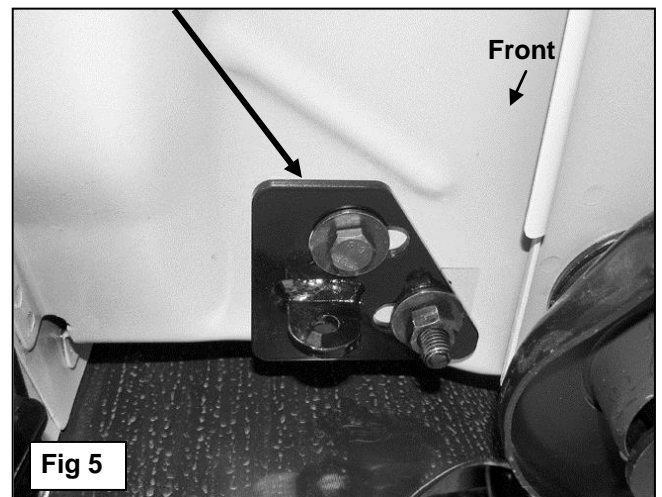
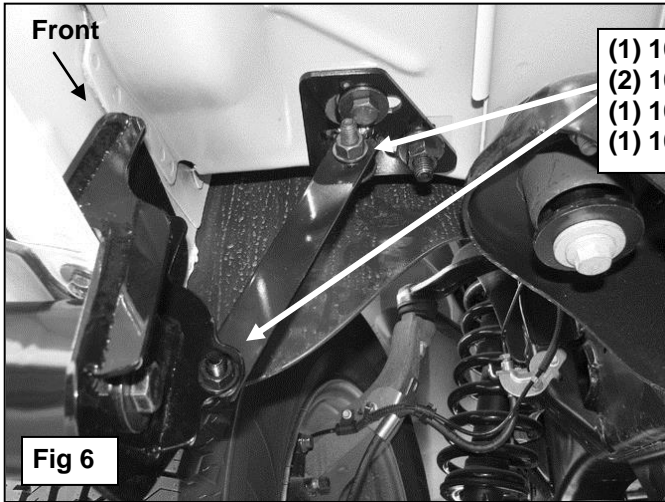
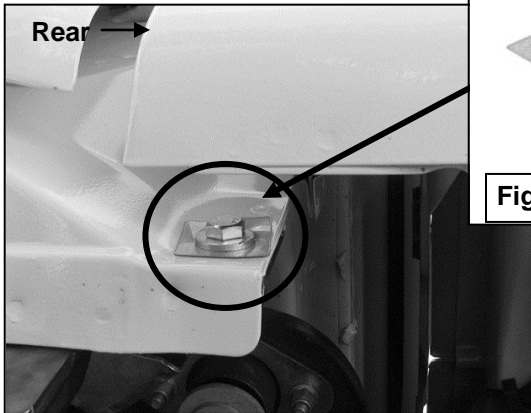
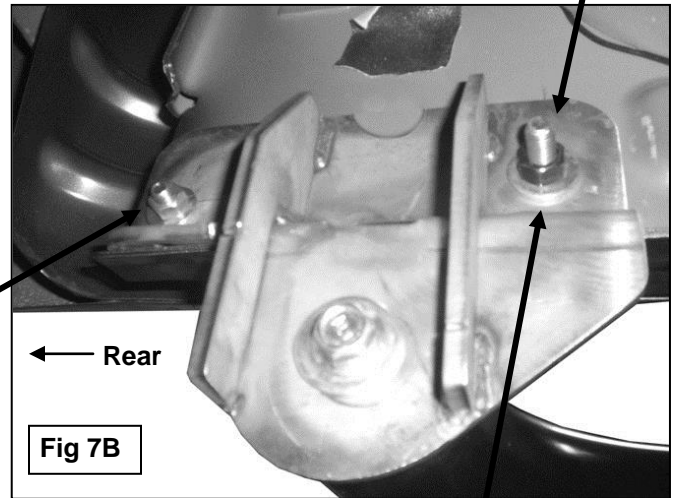
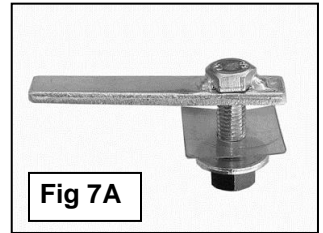


Fig 5

Driver Side Installation Pictured



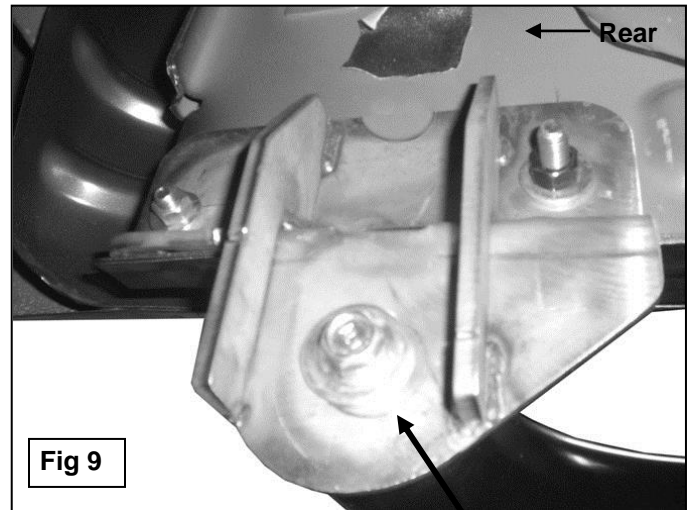
- (1) 10mm x 35mm Hex Bolt
- (2) 10mm Large Small Washers
- (1) 10mm Lock Washer
- (1) 10mm Hex Nut



- 10mm x 35mm Hex Bolt
- 10mm Plastic Retainer
- (2) 10mm Flat Washers
- 10mm Lock Washer
- 10mm Hex Nut

- 12mm Bolt Plate
- 12mm Plastic Retainer
- 12mm Flat Washer
- 12mm Lock Washer
- 12mm Hex Nut

(Fig 8B) Rear bolt on Rear Mounting Bracket pictured from outside of vehicle. Place the Plastic Washer between the 10mm Flat Washer and the painted surface of the truck body



- 1/2" x 2" Hex Bolts
- 1/2" Lock Washers
- 1/2" Flat Washers

